



Air Horn Juice – Sealant Installation Instructions:

Assembly:

1. For the best results, clean all threads with a solvent such as acetone and allow it to dry before applying sealant.
2. Apply a bead of sealant around the 3rd through 5th thread of the male fitting you are sealing. Try to keep sealant off the first and second threads since the fitting usually goes completely through the port.
3. Be sure to work sealant into threads thoroughly to force out any air that may be present in the threads containing sealant. This sealant cures in the absence of air.
4. Assemble fittings by hand. While turning the fitting, look for a solid bead of sealant in the port around the fitting being installed. Use a wrench to tighten the fitting until snug and then turn the fitting an additional one-half turn.
Never over-tighten NPT fittings or you may damage them.
5. Properly installed fittings will seal quickly to moderate air pressure. Full cure for maximum pressure and resistance to solvents will occur 24 hours after application.
6. Immediate cleanup of leftover product can be performed with a towel.

Disassembly:

1. Heat surfaces to approximately 250° F.
Be careful not to burn yourself on heated fittings and allow them to cool completely before handling.
2. Remove fittings carefully with standard hand tools that are correctly sized for each fitting.